

# BRAVO TSI 48-120 RACK-MOUNT HOT SWAPPABLE INVERTER SYSTEM



Document Number: TSI48120-MAN Rev. 1

© 2021 UNIPOWER LLC All Rights Reserved

UNIPOWER, LLC 65 Industrial Park Rd Dunlap, TN 37327

Phone: +1-954-346-2442 Toll Free: 1-800-440-3504 Web site: www.unipowerco.com



## **Product Support**

Product support can be obtained using the following addresses and telephone numbers.

Corporate office: Manufacturing facility: Manufacturing facility: UNIPOWER, LLC UNIPOWER, LLC UNIPOWER Slovakia SRO 210 N University Dr 65 Industrial Park Rd ZLATOVSKA 1279
Coral Springs, FL 33071 Dunlap, TN 37327 Business Center 22
United States United States 91105 Trencin, Slovakia

Phone: +1-954-346-2442 Toll Free: 1-800-440-3504

Web site – <u>www.unipowerco.com</u>

When contacting UNIPOWER, please be prepared to provide:

- 1. The product model number, spec number, S build number, and serial number
  - see the equipment nameplate on the front panel
- 2. Your company's name and address
- 3. Your name and title
- 4. The reason for the contact
- 5. If there is a problem with product operation:
  - Is the problem intermittent or continuous?
  - What revision is the firmware?
  - What actions were being performed prior to the appearance of the problem?
  - What actions have been taken since the problem occurred?

| REV | DESCRIPTION | CHK'd & APPR'd / DATE |
|-----|-------------|-----------------------|
| 1   | PCO# 45613  | CM / 05-21            |



#### **Contents**

| Т.  | ABBREVIATIONS                                    | 4  |
|-----|--|----|
| 2.  | WARRANTY AND SAFETY CONDITIONS                   | 5  |
|     | 2.1 Disclaimer                                   |    |
|     | 2.2 Technical care                               |    |
|     | 2.3 Installation                                 |    |
|     | 2.4 Maintenance                                  |    |
|     | 2.5 Replacement and Dismantling                  |    |
| 3.  | TSI TECHNOLOGY                                   | 8  |
|     | 3.1 On-line Mode                                 | 9  |
|     | 3.2 Safe mode                                    | 9  |
|     | 3.3 EPC-mode                                     | 9  |
|     | 3.4 Mix mode & Walk-in mode                      |    |
| 4.  |  |    |
|     | 4.1 Inverter                                     | 10 |
|     | 4.2 Sub-rack                                     |    |
|     | 4.3 Monitor unit T2S-ETH                         | 11 |
| 5.  | INSTALLATION OF BRAVO TSI SHELF                  |    |
|     | 5.1 Mounting kit for Bravo TSI shelf             |    |
|     | 5.2 Electrical installation for Bravo Shelf      | 13 |
| 6.  | INTERFACE  |    |
|     | 6.1 Inverter module                              |    |
|     | 6.2 T2S-ETH                                      | 19 |
| 7.  | INSERTING/REMOVING/REPLACING - MODULES           |    |
|     | 7.1 TSI Inverter                                 |    |
|     | 7.2 T2S-ETH                                      |    |
|     | 7.3 Fan replacement                              | 21 |
| 8.  |  |    |
|     | 8.1 Check list                                   | 22 |
| 9.  | TROUBLE SHOOTING AND DEFECTIVE SITUATIONS FIXING |    |
|     | 9.1 Trouble Shooting                             | 23 |
| 10. | MAINTENANCE                                      |    |
|     | 10.1 Access T2S-ETH with Laptop                  |    |
|     | 10.2 Manual check                                |    |
|     | 10.3 Optional                                    | 24 |
| 11  | ADDENDIY   | 25 |

# 1. Abbreviations

TSI Twin Sine Innovation

EPC Enhanced Power Conversion

REG Regular

DSP Digital Signal Processor AC Alternating current

DC Direct current

ESD Electro Static Discharge
MET Main Earth Terminal

MBP Manual By-pass

TCP/IP Transmission Control Protocol/Internet Protocol

USB Universal Serial Bus

PE Protective Earth (also called Main Protective Conductor)

N Neutral

PCB Printed Circuit Board

TRS True Redundant Structure
MCB Miniature Circuit Breaker
MCCB Molded Case Circuit Breaker

CB Circuit Breaker

# 2. Warranty and Safety Conditions\*

#### **WARNING:**

The electronics in the power supply system are designed for an indoor, clean environment.

When installed in a dusty and/or corrosive environment, outdoor or indoor, it is important to:

- Install an appropriate filter on the enclosure door, or on the room's air conditioning system.
- Keep the enclosure door closed during operation.
- · Replace the filters on a regular basis.

#### Important Safety Instructions and Save These Instructions.

#### 2.1 Disclaimer

- The manufacturer declines all responsibilities if equipment is not installed, used or operated according to the instructions herein by skilled technicians according to local regulations.
- Warranty does not apply if the product is not installed, used and handled according to the instructions in the manuals.

#### 2.2 Technical care

- This electric equipment can only be repaired or maintained by a "qualified employee" with adequate training.
   Even personnel who are in charge of simple repairs or maintenance are required to have knowledge or experience related to electrical maintenance.
- Please follow the procedures contained in this Manual, and note all the "DANGER", "WARNING" AND "NOTICE" marks contained in this Manual. Warning labels must not be removed.
- Qualified employees are trained to recognize and avoid any dangers that might be present when working on or near exposed electrical parts.
- Qualified employees know how to lock out and tag out machines so the machines will not accidentally be turned on and injure employees working on them.
- Qualified employees also know safety related work practices, including those by OSHA and NFPA, as well as knowing what personal protective equipment should be worn.
- All operators are to be trained to perform the emergency shut-down procedure.
- Never wear metallic objects such as rings, watches, or bracelets during installation, service and maintenance of the product.
- Insulated tools must be used at all times when working with live systems.
- When handling the system/units pay attention to sharp edges.

<sup>\*</sup> These instructions are valid for most UNIPOWER Products/Systems. Some points might however not be valid for the product described in this manual



#### 2.3 Installation

- This product is intended to be installed only in restricted access areas as defined by UL60950 and in accordance with the National Electric Code, ANSI/NFPA 70, or equivalent agencies.
- The Inverter System may contain output over current protection in the form of circuit breakers. In addition to
  these circuit breakers, the user must observe the recommended UL listed upstream and downstream circuit
  breaker requirements as defined in this manual.
- Please use extreme caution when accessing circuits that may be at hazardous voltages or energy levels.
- The modular inverter rack is a dual input power supply. The complete system shall be wired in a way that both
  input and output leads can be made power free.
- REG systems and EPC systems that have no AC input wired and connected can be seen as independent power sources. To comply with local and international safety standards N (output) and PE shall be bonded. The bonded connection between N (output) and PE must be removed once the AC input is connected.
- AC and DC circuits shall be terminated with no voltage / power applied.
- The safety standard IEC/EN62040-1-1 requires that, in the event of an output short circuit, the inverter must disconnect in 5 seconds maximum. The parameter can be adjusted on T2S; however, if the parameter is set at a value > 5 seconds, an external protection must be provided so that the short circuit protection operates within 5 seconds. Default setting is 60 seconds.
- The system is designed for installation within an IP20 or IP21 environment. When installed in a dusty or humid environment, appropriate measures (air filtering ...) must be taken.

#### 2.3.1 Handling

- The cabinet shall not be lifted using lifting eyes.
- Remove weight from the cabinet by unplugging the inverters. Mark inverters clearly with shelf and position for correct rebuild. This is especially important in dual or three phase configurations.
- Empty inverter positions must not be left open. Replace with module or cover.

## 2.3.2 Surge and transients

The mains (AC) supply of the modular inverter system shall be fitted with Lightning surge suppression and Transient voltage surge suppression suitable for the application at hand. Manufacturer's recommendations of installation shall be adhered to. Selecting a device with an alarm relay for function failure is advised.

Indoor sites are considered to have a working lightning surge suppression device in service.

- Indoor sites Min Class II.
- Outdoor sites Min Class I + Class II or combined Class I+II. The modular inverter system/rack can reach
  hazardous leakage currents. Earthing must be carried out prior to energizing the system. Earthing shall be made
  according to local regulations.

#### 2.3.3 Other

Isolation test (Hi-Pot) must not be performed without instructions from the manufacturer.



#### 2.4 Maintenance

- The modular inverter system/rack can reach hazardous leakage currents. Earthing must be carried out prior to energizing the system. Earthing shall be made according to local regulations.
- Prior to any work conducted on a system/unit make sure that AC input voltage and DC input voltage are disconnected.
- Inverter modules and shelves contain capacitors for filtering and energy storage. Prior to accessing the system/ modules after power down, wait at least 5 minutes to allow capacitors to discharge.
- Some components and terminals carry high voltage during operation. Contact may result in fatal injury.

# 2.5 Replacement and Dismantling

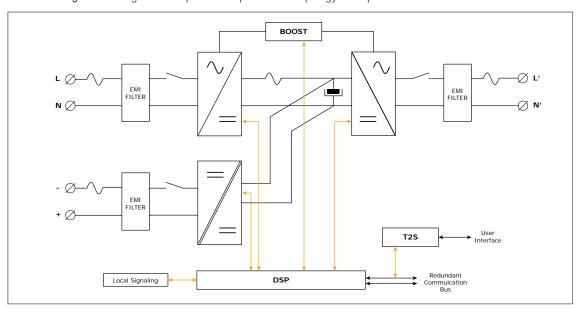
- ESD Strap must be worn when handling PCB's and open units.
- UNIPOWER cannot be held responsible for disposal of the Inverter system and therefore the customer must segregate
  and dispose of the materials which are potentially harmful to the environment, in accordance with the local
  regulations in force in the country of installation.
- If the equipment is dismantled, to dispose of its component products, you must comply with the local regulations in force in the country of destination and in any case avoid causing any kind of pollution.



# 3. TSI TECHNOLOGY \*

Inverter modules carrying the TSI logo and the EPC mark are triple port converters (AC in, DC in, AC out). Sinusoidal output is converted from Mains or/and DC.

The block diagram below gives an explicit description of the topology and operation.



The module is built around the following sub-converters

- AC to DC at input
- DC to DC at input
- DC to AC at output

The energy can flow either from the AC source or the DC source under the control of the local DSP controller. Thanks to internal energy buffering, the output sine wave is constant and disturbance free regardless of the active source.

The BOOST functionality multiples the nominal current for a period of 20 ms (max) in the event of down stream failures. The upstream breakers do not have to be oversized to prevent tripping. The overload capacity is 150% for 15 seconds.

The TSI works according to True Redundant Structure (TRS) that features decentralized and independent logic, redundant communication bus and three internal levels of disconnection to isolate a module after internal failure.

This functionality is included in every inverter module. Running them in parallel provides a modular system with, no single point of failure, always-conditioned output, high system efficiency and 0 ms source transfer time.

<sup>\*</sup> Information and data given in this chapter is intended to serve as an overview of the TSI Technology. Detailed features and parameters for each individual module type in the range may differ and should be referred to in the dedicated data sheet.



#### 3.1 On-line Mode

DC is the primary source of supply whilst Mains (AC) works as the secondary source. Switching time between DC input and AC input is 0 ms (source transfer). The power delivered by the DC source (usually a battery, but possibly any other type of DC generator) is converted to provide regulated and transient-free power to the load. In the event of a short circuit on the load side, the boost is automatic, timely and energized for a specific duration to trip downstream protective devices.

#### 3.2 Safe mode

Safe mode uses DC as the primary source of supply while Mains (AC) is on standby.

Mains (AC) is normally disconnected through an internal inlet relay and is only connected when down stream clearance is required (boost) or if DC is unavailable.

The transfer between DC and AC results in a typical transfer time of 10 ms.

Typically the safe mode is used in extremely harsh environments such as railways. Under such conditions, it provides extra isolation against mains-borne disturbances.

#### 3.3 EPC-mode

Mains input (AC) is the primary source whilst DC works as backup.

The TSI is designed to operate on Mains on a permanent basis and to deliver output voltage conditioned with low THD.

The output sine wave is physically independent of whether the source is AC (or) DC. If the Mains is out of tolerance or goes down, the converter seamlessly switches to DC and the converter operates in "Back-up mode" (Changeover switching time is 0 ms).

As soon as the Mains returns to its valid range, the EPC mode is automatically resumed.

The EPC mode offers higher efficiency (up to 96% depending on the model) without compromising the purity of the output sine wave.

#### 3.4 Mix mode & Walk-in mode

Under some circumstances the DC and AC sources can be combined. The sequence is defined by a user selectable set of parameters. Start, control and exit are fully automatic.

A specific example of Mix-mode is the Walk-in mode where the transfer from DC source to AC source is ramped up within a fixed and adjustable period of time.

# 4. Building Blocks

#### 4.1 Inverter

Telecom / Datacom -48 VDC / 120 VAC, 50/60Hz



- The TSI Bravo is a 2500 VA / 2000 W triple port inverter.
- The TSI inverter modules are hot swappable and hot pluggable.
- The module operator interface comprises LEDs showing converter status and output power.
- The inverter modules are equipped with soft start.
- The fan is equipped with an alarm and run time meter. The fan is field replaceable.
- 435 (D) x 102 (W) x 88 (H).
- 5 Kg.

#### 4.2 Sub-rack

- The BRAVO shelf shall be integrated in min 600 mm deep cabinets, inch/ETSI mounting.
- The BRAVO shelf houses max four (4) inverter modules and one (1) monitor unit.
- The extension shelf houses max four (4) inverter modules and one (1) monitor blank.
- The BRAVO shelf is designed with individual DC input, Common AC input and Common AC output.
- Optional rear cover for IP 20 in open rack.
- Max 10 kVA (6 kVA²) per shelf.
- 18.9" | 480 mm (D) x 19" (W) x 2U (H).
- 13.2 lbs | 6 Kg empty.



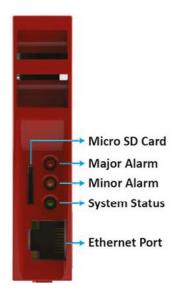
## 4.3 Monitor unit T2S-ETH

The T2S-ETH stands for T2S Ethernet. It replaces the former T2S with the same form factor but with a front Ethernet connector replacing the former USB one. Like his predecessor, T2S-ETH is a monitoring solution for the full ECI inverter range and is able to monitor up to 32 inverters through a friendly web base interface.

This new monitoring device provides a graphical user interface, embeds a SNMPv1 agent and is compatible with Catena if one needs a touch screen display. It also allows user to change the configuration of the system.



- T2S-ETH provides 3 leds: Red for major alarm signaling, orange led for minor alarm signaling and green led for power and network connection status.
- The RJ45 is a standard ETH connector that could be connected on any IPv4 network



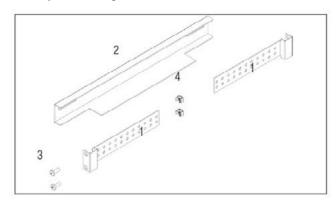
# 5. Installation of Bravo TSI shelf

- Read safety instructions prior to starting any work.
- Do NOT attempt to use lifting eyes to erect the cabinet.
- System is preferably handled without modules.
- Pay attention to the module position: make sure that modules are repositioned in their original slot.
- T2S is always mounted in the first shelf, left hand position.
- In PACK the 4th inverter position (1st sub-rack) contains an output circuit breaker.
- In three phase systems modules are configured per phase 1 (A, R), phase 2 (B, S) and phase 3 (C, T). While the system is not in operation, make sure that modules from one phase are not mixed with modules from another phase.
  - (When the system is running, modules can be moved from one phase to another without issue.)
- The system is designed for installation in an IP20 or IP21 environment. When installed in a dusty or humid environment, appropriate measures (air filtering ...) must be taken.

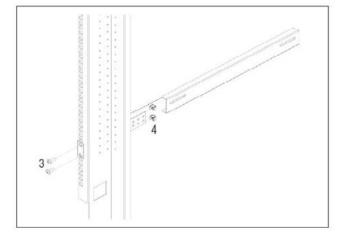
## 5.1 Mounting kit for Bravo TSI shelf

Document Number: TSI48120-MAN Rev. 1

The fixing brackets, together with the sliders, allow for different cabinet depths.



- 4x Fixing brackets (ref 1)
- 2x Slider (ref 2)
- 12x Mounting screws (ref 3)
- 12x Cage nuts (ref 4)

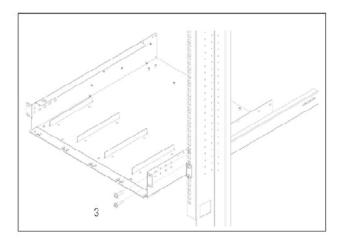


Assemble the sliders and adjust the length to suit the mounting depth.

Fix cage nuts (4) in the cabinet front and left and the right side rear frame.

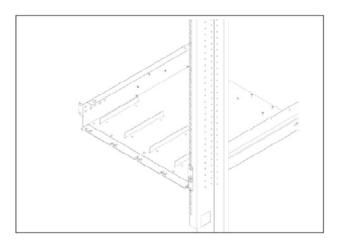
Fix the left and right cabinet slider with the supplied screws (3).





Fix cage nuts (4) in the mounting frame.

Slide the shelf into position and fix it with the supplied screws (3).



Finished.

## 5.2 Electrical installation for Bravo shelf

## **5**.2.1 Pre-requisites

- The sub –rack has markings for all terminations.
- All cables shall be rated at min 90 deg C.
- Electrical terminations shall be tightened to 5 Nm.
- All connection screws are M5 x 12 mm.
- DC Input-Individual (per module): observe polarity.
- AC Input / AC output Common (per shelf): respect phases.
- Wire all positions in the sub-rack for future expansion.
- Input AC / Output AC / Input DC / Signal cables shall be separated.
- Cable crossings shall be done at 90 degree angles.



# 5.2.2 Surge Suppression

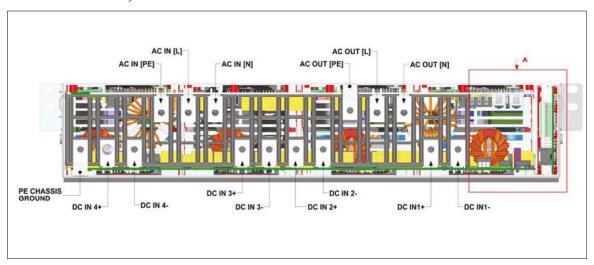
The mains (AC) supply of the modular inverter system shall be fitted with Lightning surge suppression and Transient voltage surge suppression suitable for the application at hand. Manufacturer's installation recommendations shall be followed. Selecting a device with an alarm relay for function failure is advised.

Indoor sites are considered to have a working lightning surge suppression device in service.

- Indoor sites
   Min Class II.
- Outdoor sites Min Class I + Class II or combined Class I+II.

#### 5.2.3 Terminations

All terminations are clearly marked.



#### 5.2.4 Grounding

"PE CHASSIS GROUND"

PE Chassis ground shall be wired to MET or distributed earth bar connected to MET, according to local regulations.

#### **5**.2.5 DC Input

| Circuit Protection | Cable Size, min.           | Terminal | Torque |
|--------------------|----------------------------|----------|--------|
| 70 A               | 6 AWG / 16 mm <sup>2</sup> | M5       | 5 Nm   |

Important Note:

Document Number: TSI48120-MAN Rev. 1

Each shelf position is supplied separately with DC and **MUST** be sepatately fed and protected as indicated.

## 5.2.6 AC Input

#### WARNING !!!

Recommendation of IEC 60364 4. 43

431.3 Disconnection and reconnection of the neutral conductor in multi-phase systems

Where disconnection of the neutral conductor is required, disconnection and reconnection shall be such that the neutral conductor shall not be disconnected before the line conductors and shall be reconnected at the same time as or before the line conductors.

| Circuit Protection | Cable Size, min.           | Terminal | Torque |
|--------------------|----------------------------|----------|--------|
| 125 A              | 2 AWG / 35 mm <sup>2</sup> | M5       | 5 Nm   |

Important Note:

The above **MUST** be used for each shelf regardless of the number of installed inverter modules.

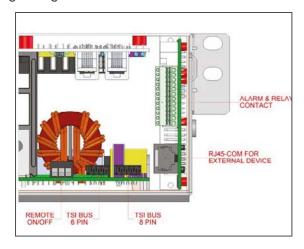
## 5.2.7 AC Output

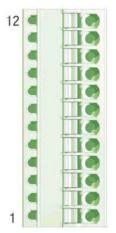
| Circuit Protection | Cable Size, min.           | Terminal | Torque |
|--------------------|----------------------------|----------|--------|
| 125 A              | 2 AWG / 35 mm <sup>2</sup> | M5       | 5 Nm   |

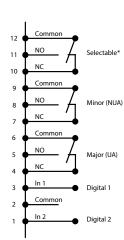
Important Note:

The above **MUST** be used for each shelf regardless of the number of installed inverter modules.

## 5.2.8 Signalling









#### Relay characteristics (Selectable, Major, Minor)

Switching power 60 W

Rating
 2 A at 30 VDC / 1 A at 60 VDC

• Max wire size 1 mm<sup>2</sup>

#### Digital input characteristics (Digital In 1 / 2)

• Signal voltage +5 VDC (galvanically insulated)

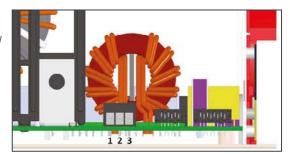
Max wire size
 1 mm<sup>2</sup>

#### 5.2.9 Remote ON/OFF

Notice: The shelf is by default equipped with a connection between pins 3 and 2. If remote ON/OFF is not used the strap shall remain in all connected shelves. Should the remote ON/OFF be used, all straps must be removed and replaced in one (1) shelf with a changeover contact or emergency button.

- The remote ON/OFF switches the output AC OFF.
- Input AC and input DC is not affected by the remote ON/ OFF.
- The remote ON/OFF can be connected to any shelf.
- The remote ON/OFF requires changeover contacts, one input opens as the other closes.

The status is not changed unless both transitions are detected.

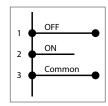


#### Relay characteristics (Remote ON/OFF)

Signal voltage +5 VDC (galvanically insulated)

• Max wire size 1 mm<sup>2</sup>

Document Number: TSI48120-MAN Rev. 1



#### Functional table for remote ON/OFF function

| # | Pin 1-3 | Pin 2-3 | Status   | Indication  |
|---|---------|---------|--|-------------|
| 1 | Open    | Open    | Normal operation   | All (Green) |
| 2 | Closed  | Open    | Open OFF AC output (OFF) OPF AC Input (Green) DC Input (Green) |             |
| 3 | Open    | Closed  | Normal operation   | All (Green) |
| 4 | Closed  | Closed  | Normal operation   | All (Green) |

Warning: If remote ON/OFF not used, pin 2 and 3 MUST be bridged together!

## 5.2.10 Internal bus (TSI Bus 6 pin / TSI Bus 8 pin)

- In PACK/A la Carte systems the internal bus is pre-installed.
- The internal bus comprises a 6 pole ribbon cable and an 8 pole ribbon cable.
- The internal bus connectors are sensitive and special caution should be taken during installation to keep them out of harm's way.
- The internal bus is connected from the first shelf to the last shelf.

#### 5.2.11 Rear cover

- The rear cover provides IP 20 protection for the rear terminations when required.
- The rear cover is snapped into position in the rear of the sub-rack.
- Remove material using a pair of side-cutters to allow cable entry and exit.
- The rear cover is ordered separately.



#### Connect cables



Cut holes to allow cable access



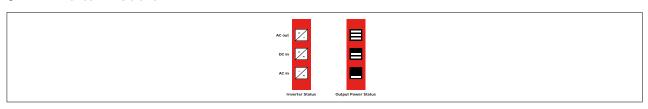
Document Number: TSI48120-MAN Rev. 1

Clip rear cover into place



# 6. Interface

#### 6.1 Inverter module



| Inverter Status LED                 | Description   | Remedial action             |
|-------------------------------------|---|-----------------------------|
| OFF                                 | No input power or forced stop   | Check environment           |
| Permanent green                     | Operation   |                             |
| Blinking green                      | Converter OK but working conditions are not fulfilled to operate properly |                             |
| Blinking green/orange alternatively | Recovery mode after boost (10 in short circuit condition)                 |                             |
| Permanent orange                    | Starting mode   |                             |
| Blinking orange                     | Modules cannot start  | Check T2S                   |
| Blinking red                        | Recoverable fault   |                             |
| Permanent red                       | Non-recoverable fault   | Send module back for repair |

| Output P | Output Power (redundancy not counted) |              |              |      |                    |  |  |  |  |  |
|----------|---------------------------------------|--------------|--------------|------|--------------------|--|--|--|--|--|
| <5%      | 5% to<br>40%                          | 40 to<br>70% | 80 to<br>95% | 100% | 100% =<br>overload | Output Power (redundancy not counted)    |  |  |  |  |
| ×        | ×                                     | ×            | =            | =    | =                  |  |  |  |  |  |
| ×        | ×                                     | =            | =            | =    | =                  | Status output power LED                  |  |  |  |  |
| _        | _                                     | _            | ×            | _    | _                  |  |  |  |  |  |
| 1B       | 1P                                    | 2P           | 2P           | 3P   | 3B                 | Behaviour (B = blinking, P = permanent ) |  |  |  |  |

#### 6.2 T2S-ETH

Alarm indication on T2S-ETH (Urgent / Non Urgent / Configurable).

- Green: No alarm Alarm - Red:

- Flashing: Exchanging information with inverters (only Configurable alarm).

Outgoing alarm relay delay

- Urgent 60 seconds delay - Non urgent 30 second delay

Parameter setting via Laptop.

Document Number: TSI48120-MAN Rev. 1

Factory default according to list of set values, see Table of set values.





# 7. Inserting/removing/replacing - modules

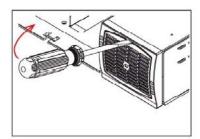
#### 7.1 TSI Inverter

- The TSI inverter is hot swappable.
- When a new module is inserted in a live system it automatically adapts to a working set of parameters.
- When a new module is inserted in a live system it automatically assigns the next available address.

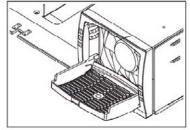
#### 7.1.1 Removal

Notice: When one or several inverter modules is/are removed access to live parts becomes possible. Replace module(s) with blanks without delay.

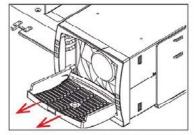
- The inverter module is not switched off when opening the handle. The handle only fixes the module to the shelf.
- Use a screw driver to release the handle latch.
- Open the handle and pull the module out.
- Replace with a new module or blanking unit.



A) Use screwdriver to release the latch



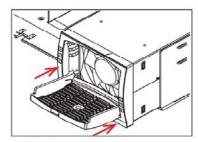
B) open the cover completely



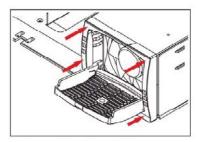
C) Use the cover as a handle to remove the module

## 7.1.2 Inserting

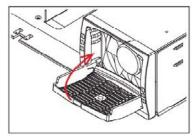
- Check module compatibility (DC Voltage!).
- Use a screw driver to release the handle latch.
- Open the handle and push firmly until the unit is properly connected.
- Close the cover and latch in position.



A) Slide the module in



B) Push firmly till the connection is properly engaged



C) Close the cover and latch the module in place if too hard redo step B

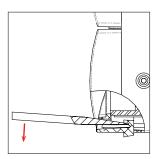


#### 7.2 T2S-ETH

#### 7.2.1 Removal

Gently pull the module until it disengages and then remove it.





## 7.2.2 Inserting

· Push the module firmly in place until the latch snaps into position.

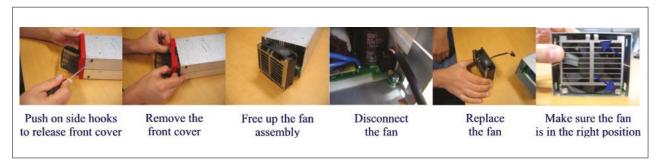
# 7.3 Fan replacement

The FAN life is approximately 60,000 (Sixty Thousand) hours. The inverter modules have fan runtime meters and fan failure alarms. Fan failure can result from a failing fan or driver circuit.



- Let the module rest at least 5 minutes before initiating work.
- The inverter front must be removed. Use a blunt tool to depress the latches on the module side fixing the front to the module.
- Remove the fan and unplug the supply cord.
- Replace with new fan and connect supply cord.
- Replace front, make sure that the front latches properly.
- Plug in.

- Check fan for operation.
- Access T2S-ETH and reset the fan run time alarm from within the action menu.





# 8. Commissioning

Document Number: TSI48120-MAN Rev. 1

The DC breaker is a protection device. Modules are plugged into a system and the DC breaker is then engaged. Please make sure that the corresponding DC breaker is engaged in the ON position. Failure to observe this rule will result in not all modules operating when running on DC, and module failure when the AC input recovers from the fault condition.

Installation and commissioning must be done and conducted by trained people fully authorized to do so. Performing any isolation test is prohibited without instructions from the manufacturer.

Equipment is not covered by warranty if procedures are not respected.

# 8.1 Check list

| DATA  |          |
|---|----------|
| Date  |          |
| Performed by  |          |
| Site  |          |
| System serial number  |          |
| Module serial numbers   |          |
|   |          |
| T1S/T2S serial number-Specify T1S/T2S   |          |
| ACTION  | OK/ N.OK |
| Unplug all inverters except one inverter per phase (Just pull the inverter out from the shelf, to break electrical contact)                 |          |
| Check the commercial AC power before closing the AC input breaker.  |          |
| Switch the commercial AC ON   |          |
| Check if inverters are working (Green LED)  |          |
| Check the DC power supply and switch the DC breakers ON   |          |
| Plug in all inverters one by one  |          |
| Check output voltage (on bulk output or on breaker)   |          |
| Check if inverters are working properly   |          |
| Check if system has no alarm (Disable the alarm if any)   |          |
| Read configuration file and review all parameters. Some parameters must be adapted to site conditions (LVD, load on AC, AC threshold level) |          |
| Switch OFF ACin and check if system is working on DC  |          |
| Switch ON ACin and check if system correctly transferred load on AC   |          |
| Switch OFF system and start on AC only  |          |
| Switch OFF system and start on DC only  |          |
| Check if display working properly (if this CANDIS option is present)  |          |
| Check if TCPIP working properly (if this option is present)   |          |
| Test on load (if available)   |          |
| ALARM   |          |
| Switch ON AC input and DC input, and check that no alarms are present   |          |
| Pull out one inverter and check alarm according to redundancy   |          |
| Pull out two inverters and check alarm according to redundancy  |          |
| Switch OFF AC input (commercial power failure) and check the alarm according to the configuration   |          |
| Switch OFF DC input (DC power failure) and check that the alarm according to the configuration  |          |
| Check the different digital input according to the configuration (when used)  |          |



# 9. Trouble Shooting and Defective Situation Resolution

# 9.1 Trouble Shooting

Document Number: TSI48120-MAN Rev. 1

Inverter module does not power up: Check AC input present and in range (AC breakers)

Check DC input present and in range (DC breakers)

Check that the inverter is properly inserted

Remove inverter to verify that slot is not damaged, check connectors.

Check that module(s) is (are) in OFF state

Check for loose terminations

Inverter system does not start: Check that T2S is present and properly inserted

Check remote ON/OFF terminal
Check the configuration and setting

Check threshold level

Inverter only run on AC or DC: Check AC input present and in range (AC breakers)

Check DC input present and in range (DC breakers)

Check the configuration and setting

Check threshold level(s)

No output power: Check output breaker

All OK but one has alarm: Check configuration file and correct number of modules

Download/clear log file

No output alarm: Check the default time delay (UA: 60 s, NUA: 30 s)

Check configuration file

No information on CanDis: Check that T2S is present and properly inserted

Check that the RJ45 cable is connected between T2S shelf and CanDis shelf

No value on TCP/IP: Check that the RJ45 cable is connected between T2S shelf and CanDis shelf

Wait approximately 2 minutes to allow the system to collect serial data.

# 10. Maintenance

Maintenance shall only be performed by properly trained people.

# 10.1 Access T2S with Laptop

- Download system LOG FILE and save
  - Analyse log file and correct errors
- Download system CONFIGURATION FILE and save
  - Check/correct configuration file according to operating conditions
  - Check/correct alarm configuration
- Check module internal temperature for deviation between modules
  - Temperature deviation may indicate build-up of dust. Clean with compressed air.
- Check module/system load
- Check/Correct inverter mapping (DC group/AC group/ Address)
- Change configuration file to validate that system operates on both supply sources
- Check outgoing alarm, consult configuration file to see which actions will generate alarm

## 10.2 Manual check

- Validate input voltage (AC input, DC input, AC output) with multi-meter
- Replace dust filter
- Take a snap shot of the cabinet

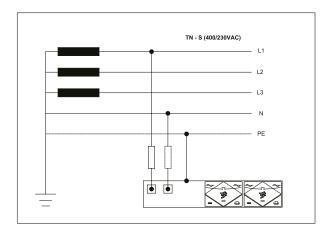
# 10.3 Optional

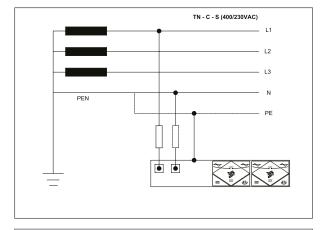
- With an infrared camera check termination hot spots
  - Tighten terminations

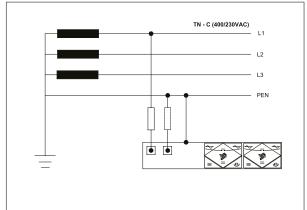


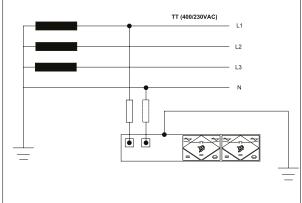
# 11. Appendix

# 11.1 Mains connection, single phase

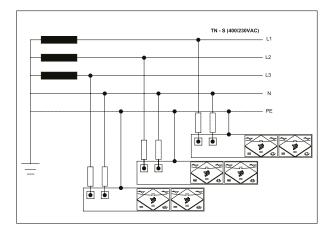


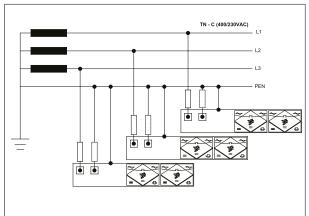


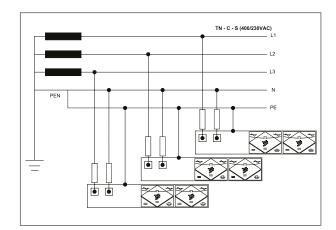


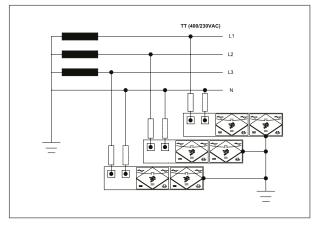


# 11.2 Mains connection, three phase









# 11.3 System default T2S-ETH relay mapping

| Relays Mapping              |       |       |    |           |
|-----------------------------|-------|-------|----|-----------|
|                             | Major | Minor | R3 |           |
| MBP Enagaged                |       |       |    | (not set) |
| Surge Arrester              |       |       |    | (not set) |
| Redundancy Lost             | Х     |       |    |           |
| Redundancy +1 Lost          | Х     |       |    |           |
| Main Source Lost            |       |       |    | (not set) |
| Secondary Source Lost       |       |       |    | (not set) |
| AC source Lost              |       |       |    | (not set) |
| DC Source Lost              | Х     |       |    |           |
| AC Source Not Sync          |       |       |    | (not set) |
| DC Source Low               | Х     |       |    |           |
| Output Saturated            |       | Х     |    |           |
| Output Overload             | X     |       |    |           |
| Output Failure              | Х     |       |    |           |
| System Manual Off           | Х     |       |    |           |
| Missing Module              |       | Х     |    |           |
| Module Manual Off           | X     |       |    |           |
| Module Output Fault         |       | Χ     |    |           |
| Module Brownout Derating    |       |       |    | (not set) |
| Module Temperature Derating |       |       |    | (not set) |
| Module Over Temperature     |       |       |    | (not set) |
| Dig Input 1                 |       |       |    | (not set) |
| Dig Input 2                 |       |       |    | (not set) |
| Log Nearly Full             |       | Х     |    |           |
| Log Full                    |       | X     |    |           |

# 11.4 Parameters setting

Document Number: TSI48120-MAN Rev. 1

List of parameter with MIN, MAX and default value for 48 Vdc only. Units are 0,1V(dV), 0,01Hz (cHz) for voltage and frequency

| Name                   | Index | Max  | Default | Unit |
|------------------------|-------|------|---------|------|
| VDC_LOW_START_1_dV     | 0     | 620  | 440     | dV   |
| VDC_LOW_START_2_dV     | 1     | 620  | 440     | dV   |
| VDC_LOW_TRANSFER_1_dV  | 8     | 620  | 390     | dV   |
| VDC_LOW_TRANSFER_2_dV  | 9     | 620  | 390     | dV   |
| VDC_LOW_STOP_1_dV      | 16    | 620  | 390     | dV   |
| VDC_LOW_STOP_2_dV      | 17    | 620  | 390     | dV   |
| VDC_HIGH_START_1_dV    | 24    | 620  | 580     | dV   |
| VDC_HIGH_START_2_dV    | 25    | 620  | 580     | dV   |
| VDC_HIGH_TRANSFER_1_dV | 32    | 620  | 610     | dV   |
| VDC_HIGH_TRANSFER_2_dV | 33    | 620  | 610     | dV   |
| VDC_HIGH_STOP_1_dV     | 40    | 620  | 610     | dV   |
| VDC_HIGH_STOP_2_dV     | 41    | 620  | 610     | dV   |
| VAC_LOW_START_1_dV     | 48    | 1343 | 958     | dV   |
| VAC_LOW_START_2_dV     | 49    | 1343 | 958     | dV   |
| VAC_LOW_START_3_dV     | 50    | 1343 | 958     | dV   |
| VAC_LOW_START_4_dV     | 51    | 1343 | 958     | dV   |
| VAC_LOW_TRANSFER_1_dV  | 52    | 1343 | 908     | dV   |
| VAC_LOW_TRANSFER_2_dV  | 53    | 1343 | 908     | dV   |
| VAC_LOW_TRANSFER_3_dV  | 54    | 1343 | 908     | dV   |
| VAC_LOW_TRANSFER_4_dV  | 55    | 1343 | 908     | dV   |
| VAC_LOW_STOP_1_dV      | 56    | 1343 | 908     | dV   |
| VAC_LOW_STOP_2_dV      | 57    | 1343 | 908     | dV   |
| VAC_LOW_STOP_3_dV      | 58    | 1343 | 908     | dV   |
| VAC_LOW_STOP_4_dV      | 59    | 1343 | 908     | dV   |
| VAC_HIGH_START_1_dV    | 60    | 1343 | 2585    | dV   |
| VAC_HIGH_START_2_dV    | 61    | 1343 | 2585    | dV   |
| VAC_HIGH_START_3_dV    | 62    | 1343 | 2585    | dV   |
| VAC_HIGH_START_4_dV    | 63    | 1343 | 2585    | dV   |
| VAC_HIGH_TRANSFER_1_dV | 64    | 1343 | 1343    | dV   |
| VAC_HIGH_TRANSFER_2_dV | 65    | 1343 | 1343    | dV   |
| VAC_HIGH_TRANSFER_3_dV | 66    | 1343 | 1343    | dV   |
| VAC_HIGH_TRANSFER_4_dV | 67    | 1343 | 1343    | dV   |
| VAC_HIGH_STOP_1_dV     | 68    | 1343 | 1343    | dV   |
| VAC_HIGH_STOP_2_dV     | 69    | 1343 | 1343    | dV   |
| VAC_HIGH_STOP_3_dV     | 70    | 1343 | 1343    | dV   |
| VAC_HIGH_STOP_4_dV     | 71    | 1343 | 1343    | dV   |
| FREQ_AC_LOW_START_cHz  | 72    | 6300 | 4730    | cHz  |



| FREQ_AC_LOW_STOP_cHz                    | 73    | 6300 | 4700    | cHz     |
|---|-------|------|---------|---------|
| name                                    | index | max  | default | unit    |
| FREQ_AC_HIGH_START_cHz                  | 74    | 6300 | 5270    | cHz     |
| FREQ_AC_HIGH_STOP_cHz                   | 75    | 6300 | 5300    | cHz     |
| FREQ_OUT_NOMINAL_cHz                    | 76    | 6300 | 5000    | cHz     |
| PHASE_OUT_NUMBER_1                      | 77    | 8    | 1       | 1       |
| PHASE_SHIFT_OUT_1_deg                   | 78    | 360  | 0       | degrees |
| PHASE_SHIFT_OUT_2_deg                   | 79    | 360  | 120     | degrees |
| PHASE_SHIFT_OUT_3_deg                   | 80    | 360  | 240     | degrees |
| VOUT_CONS_1_dV                          | 86    | 2400 | 2300    | dV      |
| VOUT_CONS_2_dV                          | 87    | 2400 | 2300    | dV      |
| VOUT_CONS_3_dV                          | 88    | 2400 | 2300    | dV      |
| Short Circuit Voltage Threshold (V)     | 94    | 200  | 80      | V       |
| Short Circuit Hold Time (s)             | 95    | 6000 | 600     | ds      |
| Source Power Ratio DC vs AC             | 96    | 100  | 100     | %       |
| SYNCHRONISATION_TRACKING_<br>SPEED_1    | 97    | 2    | 0       | 1       |
| MAX_OUT_CURRENT_DERATING_pc             | 98    | 150  | 150     | %       |
| MAX_OUT_POWER_DERATING_pc               | 99    | 150  | 150     | %       |
| MAX_OVERLOAD_DURATION_s                 | 100   | 15   | 15      | S       |
| FORCE_AC_SAFE_MODE_1                    | 101   | 1    | 0       | 1       |
| Booster 10 x In                         | 102   | 1    | 1       | 1       |
| REMOTE_OFF_DISABLE_AC_IN_<br>POWER_1    | 103   | 0    | 0       | /       |
| AC in grid feed disable                 | 104   | 1    | 1       | 1       |
| If lost External Clock                  | 105   | 2    | 0       | 1       |
| Walk In Mode Time (x10 s.)              | 106   | 60   | 0       | 1       |
| DELTA Mode                              | 107   | 0    | 0       | 1       |
| EXTRA_OVERLOAD_MODE_1                   | 108   | 0    | 0       | 1       |
| START_WITHOUT_SUPERVISION_<br>ALLOWED_1 | 109   | 1    | 1       | 1       |
| MAX_DC_POWER_W                          | 110   | 0    | 0       | W       |
| DISABLE_POWER_MODE_AC_1_1               | 111   | 1    | 0       | 1       |
| DISABLE_POWER_MODE_AC_2_1               | 112   | 1    | 0       | 1       |
| DISABLE_POWER_MODE_AC_3_1               | 113   | 1    | 0       | 1       |
| DISABLE_POWER_MODE_AC_4_1               | 114   | 1    | 0       | 1       |
| Synchronizator enable                   | 117   | 1    | 1       | 1       |
| number of Synchronizator                | 118   | 32   | 2       | 1       |
| address on XY Bus                       | 119   | 32   | 1       | 1       |
| Phase of this sub sub system            | 120   | 7    | 1       | 1       |
| Group of this sub system                | 121   | 7    | 1       | /       |
|   | 121   | /    | I       | /       |



| supply X mode          | 123 | 3 | 3 | 1 |
|------------------------|-----|---|---|---|
| supply Y mode          | 124 | 3 | 3 | 1 |
| DC synchronized by TUS | 125 | 7 | 0 | 1 |

| Name                 | Index | Min | Max | Default | Unit |
|----------------------|-------|-----|-----|---------|------|
| Number of AcIn       | 637   | 0   | 2   | 1       |      |
| Nb of module AC 1    | 526   | 0   | 32  | 30      |      |
| Nb of module AC 2    | 527   | 0   | 32  | 0       |      |
| Nb of Module AC 3    | 528   | 0   | 32  | 0       |      |
| Redundancy AC 1      | 529   |     |     | 2       |      |
| Redundancy AC 2      | 530   |     |     | 0       |      |
| Redundancy AC 3      | 531   |     |     | 0       |      |
| AC in present        | 547   | 0   | 1   | 0       |      |
| Nb of AC in          | 637   | 0   | 2   | 0       |      |
| Number of AcIn       | 637   | 0   | 2   | 1       |      |
| Saturation Threshold | 592   | 0   | 100 | 90      |      |

This document is believed to be correct at time of publication and UNIPOWER LLC accepts no responsibility for consequences from printing errors or inaccuracies. Specifications are subject to change without notice.